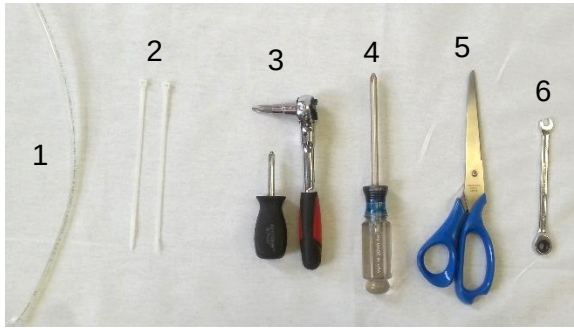


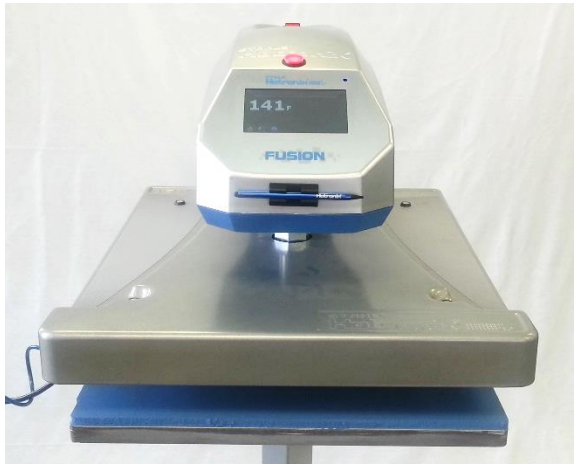


Included Parts:

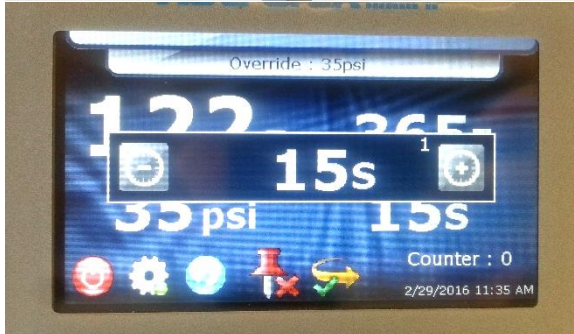
1. Air Tubing, 1/4" Polyurethane (P/N: 1-1274)
2. Zip Ties

Required Tools:

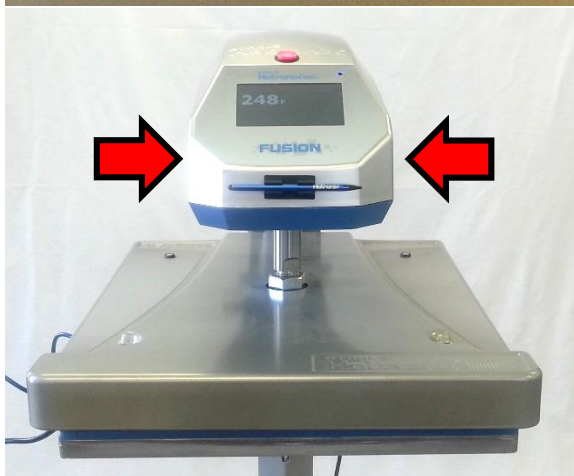
3. Short #2 Phillips Screwdriver or Ratchet with #2 Phillips Bit
4. #2 Phillips Screwdriver
5. Scissors
6. 1/4" Combination Wrench or Needle Nose Pliers



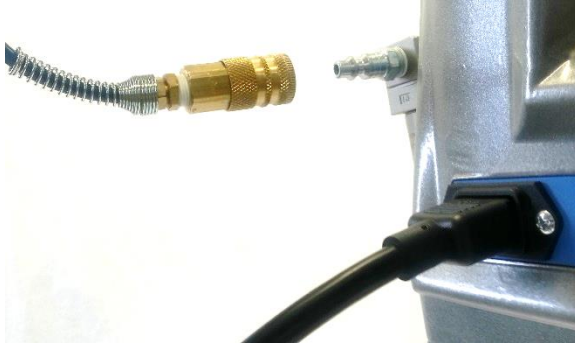
Turn press ON



Set timer for 15 seconds or more



Press Print Switches to lower heater



While heater is lowered, disconnect air supply line from air filter



Turn press OFF



CAUTION: Detach power cord before proceeding



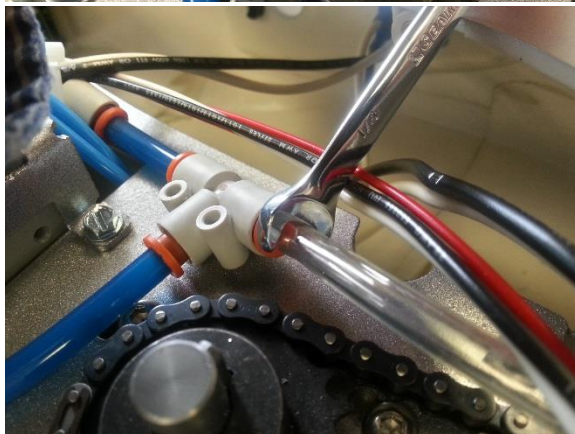
Remove three #8-32 x 3/4" Screws from Control Housing using Short #2 Phillips Screwdriver



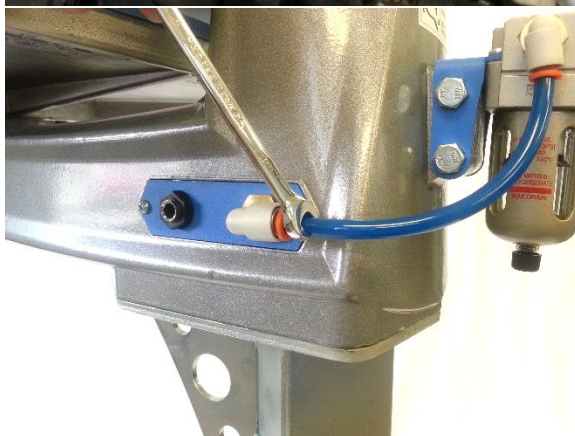
Lift off Control Housing and lay it gently on left side of press



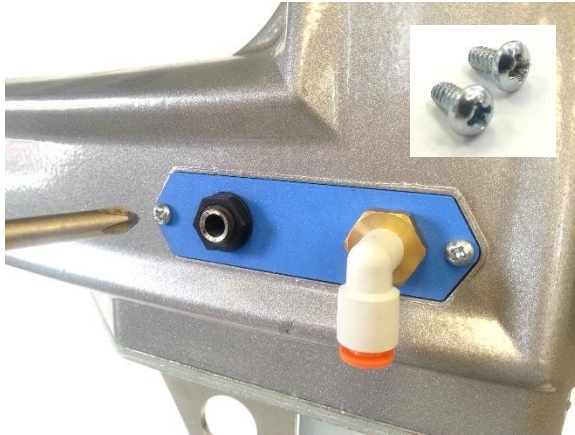
Cut Zip Ties using Scissors



Disconnect old Main Air Supply Tube from Tee Fitting by pressing down on push-to-connect fitting collar with 1/4" Combination Wrench or Pliers while pulling out air tube



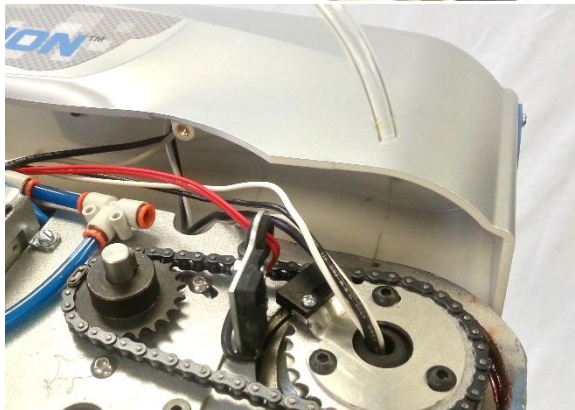
Disconnect Filter Air Tube from Bulkhead Fitting by pressing down on push-to-connect fitting collar with 1/4" Combination Wrench or Pliers while pulling out air tube



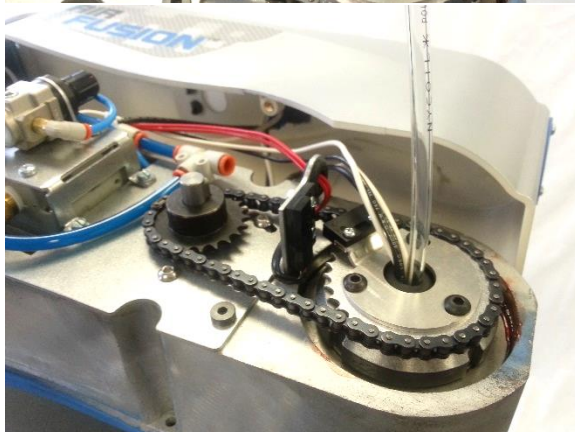
Remove Right I/O Panel by unscrewing two #6-32 x 1/4" Screws using #2 Phillips Screwdriver



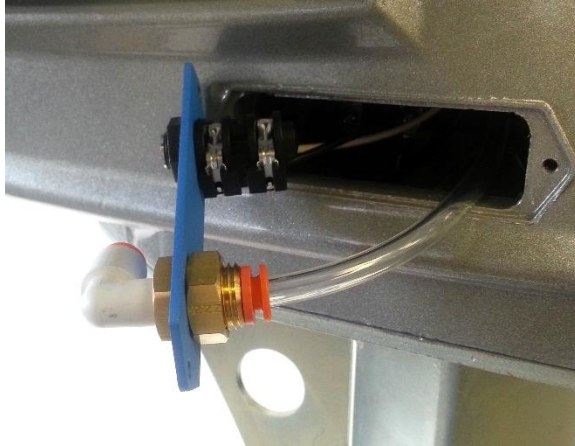
Disconnect old Main Air Supply Tube from bulkhead fitting by pressing down on push-to-connect fitting collar with 1/4" Combination Wrench or Needle-Nose Pliers while pulling out air tube



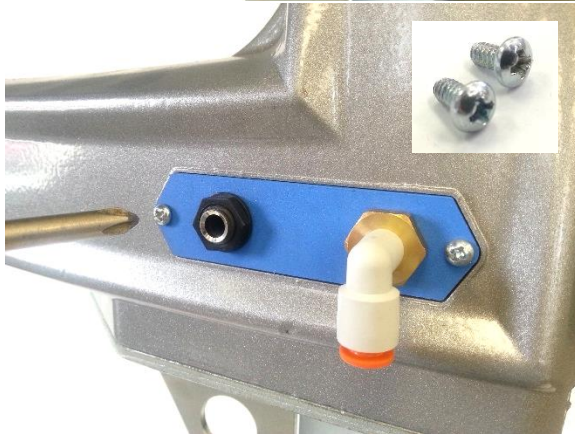
Pull out old Main Air Supply Tube through top (or bottom) of Main Spindle



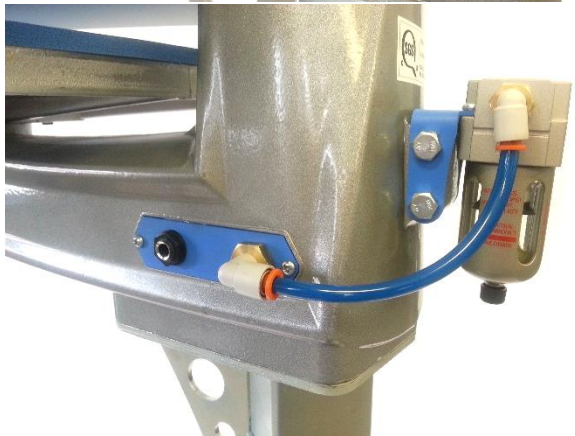
Feed new Main Air Supply Line through top of Main Spindle



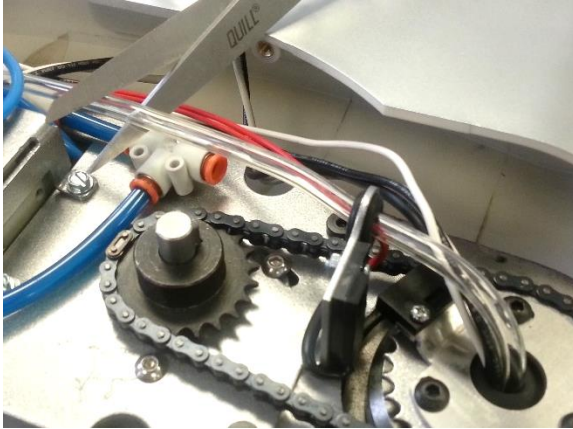
Connect new Main Air Supply Line to back of bulkhead fitting on Right I/O Panel by pushing tube into push-to-connect fitting until it seats securely



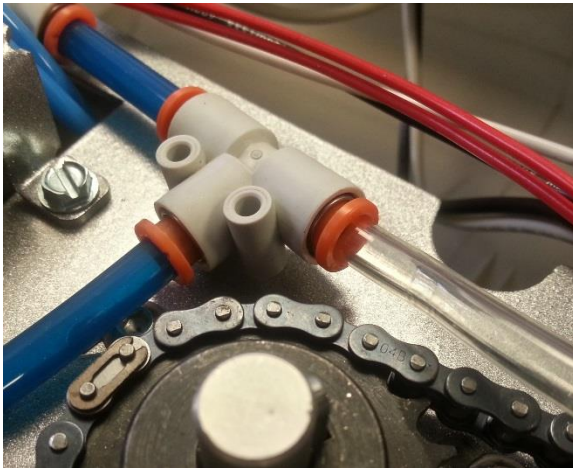
Install Right I/O Panel by screwing in two #6-32 x 1/4" Screws per side using #2 Phillips Screwdriver



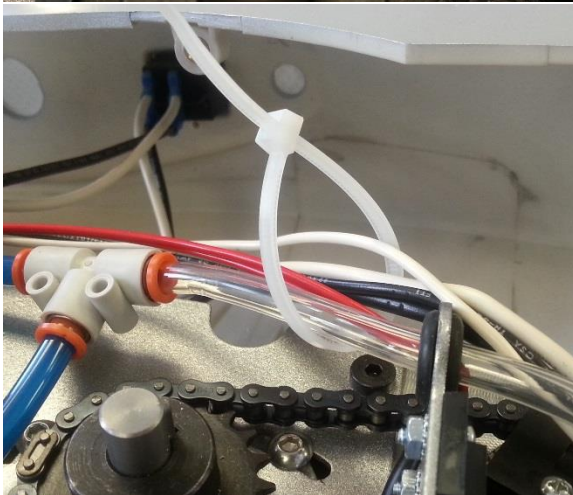
Connect Filter Air Tube to Bulkhead Fitting by pushing tube into push-to-connect fitting until it seats securely



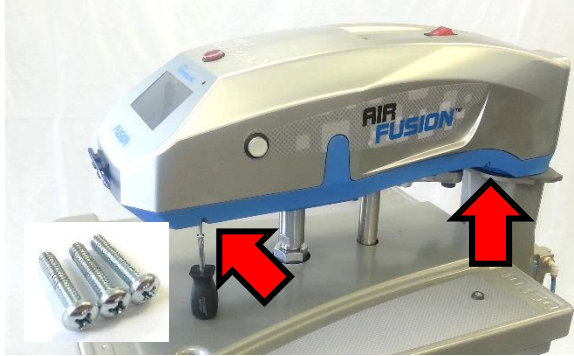
Insert new Main Air Supply Tube through Grommet, line up with Tee Fitting and cut to length using Scissors



Connect new Main Air Supply Tube into Tee Fitting by pushing tube into push-to-connect fitting until it seats securely

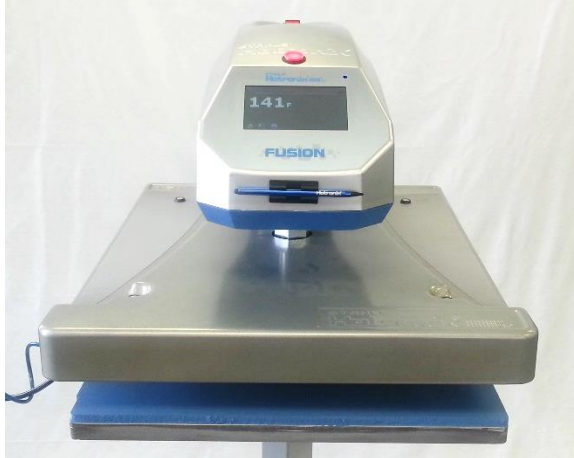


Secure Main Air Supply Tube to wiring using Zip Tie



Replace Housing onto press and screw in three #8-32 x 3/4" Screws using Short #2 Phillips Screwdriver

NOTE: Take care not to pinch any wires between Housing and Upper Casting



Plug in press and turn ON to verify proper operation